

# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 360 Low Viscosity Epoxy, Heat Cure (4g)

**Manufacturer Part Number:**  
ET360-4G

▶ [Click here for more details on the EPO-TEK® 360 Low Viscosity Epoxy, Heat Cure \(4g\)](#)

Revision date: 10/30/2020

Revision: 4

Supersedes date: 12/3/2018



## SAFETY DATA SHEET EPO-TEK® 360 Part A

### 1. Identification

#### Product identifier

**Product name** EPO-TEK® 360 Part A  
**Product number** 360/A

#### Recommended use of the chemical and restrictions on use

**Application** Adhesive.  
**Uses advised against** Use only for intended applications.

#### Details of the supplier of the safety data sheet

**Supplier** Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821  
USA  
(978) 667-3805  
(978) 663-9782  
[www.epotek.com](http://www.epotek.com), [SDS@epotek.com](mailto:SDS@epotek.com)

#### Emergency telephone number

**Emergency telephone** ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### 2. Hazard(s) identification

#### Classification of the substance or mixture

**OSHA Regulatory Status** This Product is Hazardous under the OSHA Hazard Communication Standard.  
**Physical hazards** Not Classified  
**Health hazards** Acute Tox. 4 - H302 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317  
**Environmental hazards** Aquatic Chronic 2 - H411

#### Label elements

##### Hazard symbols



**Signal word** Danger

**Hazard statements** H302+H332 Harmful if swallowed or if inhaled.  
H315 Causes skin irritation.  
H318 Causes serious eye damage.  
H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.

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## EPO-TEK® 360 Part A

**Precautionary statements**

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301+P312 If swallowed: Call a poison center/ doctor if you feel unwell.  
P302+P352 If on skin: Wash with plenty of water.  
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P501 Dispose of contents/ container in accordance with national regulations.

**Contains** Bisphenol A Diglycidyl Ether Resin, Reactive Diluent

### Other hazards

**Hazards not otherwise classified (HNOC)** Contains epoxy constituents. May produce an allergic reaction.

### 3. Composition/information on ingredients

#### Mixtures

<b>Bisphenol A Diglycidyl Ether Resin</b>	<b>60-100%</b>
CAS number: 25085-99-8	
<b>Classification</b> Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	
<b>Reactive Diluent</b>	<b>30-60%</b>
CAS number: Proprietary	
<b>Classification</b> Acute Tox. 4 - H302 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Dam. 1 - H318 Skin Sens. 1 - H317	

The full text for all hazard statements is displayed in Section 16.

**Ingredient notes** The exact percentage/concentration is withheld as a trade secret in accordance with 29 CFR 1910.1200. The exact identity is withheld as a trade secret in accordance with 29 CFR 1910.1200.

### 4. First-aid measures

#### Description of first aid measures

**Inhalation** Move affected person to fresh air at once. Rinse nose and mouth with water. Get medical attention if any discomfort continues.

**Ingestion** Never give anything by mouth to an unconscious person. Do not induce vomiting. Rinse mouth thoroughly with water. Get medical attention if any discomfort continues.

**Skin Contact** Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

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## EPO-TEK® 360 Part A

**Eye contact** Remove affected person from source of contamination. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

### Most important symptoms and effects, both acute and delayed

**Inhalation** Harmful if inhaled. Vapors may cause headache, fatigue, dizziness and nausea.

**Ingestion** Harmful if swallowed. May cause chemical burns in mouth, esophagus and stomach. May cause stomach pain or vomiting. May cause nausea, headache, dizziness and intoxication.

**Skin contact** Causes skin irritation. May cause sensitisation by skin contact. May cause an allergic skin reaction.

**Eye contact** Causes serious eye damage.

### Indication of immediate medical attention and special treatment needed

**Notes for the doctor** Treat symptomatically.

## 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** Extinguish with the following media: Dry chemicals. Foam. Water spray.

### Special hazards arising from the substance or mixture

**Hazardous combustion products** Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

### Advice for firefighters

**Protective actions during firefighting** Avoid breathing fire gases or vapors.

**Special protective equipment for firefighters** Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**Personal precautions** Wear protective clothing as described in Section 8 of this safety data sheet.

### Environmental precautions

**Environmental precautions** Do not discharge into drains or watercourses or onto the ground. Avoid release to the environment.

### Methods and material for containment and cleaning up

**Methods for cleaning up** Stop leak if possible without risk. Absorb in vermiculite, dry sand or earth and place into containers. Flush contaminated area with plenty of water. Avoid the spillage or runoff entering drains, sewers or watercourses.

**Reference to other sections** For personal protection, see Section 8.

## 7. Handling and storage

### Precautions for safe handling

**Usage precautions** Handle all packages and containers carefully to minimize spills. Avoid inhalation of vapors and contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet.

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## EPO-TEK® 360 Part A

**Advice on general occupational hygiene** Do not eat, drink or smoke when using this product. Provide eyewash station. Wash promptly with soap and water if skin becomes contaminated. Wash after use and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin. Wash contaminated clothing before reuse.

### Conditions for safe storage, including any incompatibilities

**Storage precautions** Store at room temperature. Keep container tightly sealed when not in use.

**Storage class** Chemical storage.

### Specific end uses(s)

**Specific end use(s)** The identified uses for this product are detailed in Section 1.

## 8. Exposure controls/Personal protection

**Ingredient comments** No exposure limits known for ingredient(s).

### Exposure controls

#### Protective equipment



**Appropriate engineering controls** Provide adequate general and local exhaust ventilation.

**Eye/face protection** Wear tight-fitting, chemical splash goggles or face shield.

**Hand protection** It is recommended that chemical-resistant, impervious gloves are worn.

**Other skin and body protection** Wear appropriate clothing to prevent any possibility of skin contact.

**Hygiene measures** Provide eyewash station. Do not smoke in work area. Wash at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke.

**Respiratory protection** If ventilation is inadequate, suitable respiratory protection must be worn.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

**Appearance** Liquid.

**Color** Clear.

**Odor** Mild.

**Odor threshold** No specific test data are available.

**pH** No specific test data are available.

**Melting point** No specific test data are available.

**Initial boiling point and range** No specific test data are available.

**Flash point** > 110°C

**Evaporation rate** <BuAc

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## EPO-TEK® 360 Part A

Upper/lower flammability or explosive limits	No specific test data are available.
Vapor pressure	No specific test data are available.
Vapor density	> 1
Relative density	No specific test data are available.
Solubility(ies)	Insoluble in water.
Partition coefficient	No specific test data are available.
Auto-ignition temperature	No specific test data are available.
Decomposition Temperature	No specific test data are available.
Viscosity	No specific test data are available.
Other information	Not known.

### 10. Stability and reactivity

Reactivity	The following materials may react with the product: Acids. Alkalis. Oxidizing materials.
Stability	Stable at normal ambient temperatures and when used as recommended.
Possibility of hazardous reactions	Will not polymerize.
Conditions to avoid	Avoid excessive heat for prolonged periods of time. Avoid heat, flames and other sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong acids. Strong alkalis.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).

### 11. Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

ATE oral (mg/kg) 1,666.67

##### Acute toxicity - dermal

ATE dermal (mg/kg) 3,666.67

##### Acute toxicity - inhalation

ATE inhalation (gases ppm) 15,000.0

ATE inhalation (vapours mg/l) 36.67

ATE inhalation (dusts/mists mg/l) 5.0

**Inhalation** Harmful if inhaled. Vapors may cause headache, fatigue, dizziness and nausea.

**Ingestion** Harmful if swallowed. May cause stomach pain or vomiting. May cause chemical burns in mouth, esophagus and stomach. May cause nausea, headache, dizziness and intoxication.

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## EPO-TEK® 360 Part A

**Skin Contact** Iritating to skin. May cause sensitisation by skin contact. May cause an allergic skin reaction.  
**Eye contact** Causes serious eye damage.

### 12. Ecological information

**Ecotoxicity** Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Acute aquatic toxicity**  
**Acute toxicity - fish** Not available.

**Persistence and degradability**  
**Persistence and degradability** No data available.

**Bioaccumulative potential**  
**Bio-Accumulative Potential** No data available on bioaccumulation.

**Partition coefficient** No specific test data are available.

**Mobility in soil**  
**Mobility** The product has poor water-solubility.

**Other adverse effects**  
**Other adverse effects** Not known.

### 13. Disposal considerations

#### Waste treatment methods

**Disposal methods** Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

### 14. Transport information

#### UN Number

**UN No. (TDG)** 3082

**UN No. (IMDG)** 3082

**UN No. (ICAO)** 3082

**UN No. (DOT)** UN3082

#### UN proper shipping name

**Proper shipping name (TDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

**Proper shipping name (IMDG)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

**Proper shipping name (ICAO)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

**Proper shipping name (DOT)** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS Bisphenol A Diglycidyl Ether Resin)

#### Transport hazard class(es)

**DOT hazard class** 9

**DOT hazard label** 9

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## EPO-TEK® 360 Part A

TDG class 9  
TDG label(s) 9  
IMDG Class 9  
ICAO class/division 9

### Transport labels



### DOT transport labels



### Packing group

TDG Packing Group III  
IMDG packing group III  
ICAO packing group III  
DOT packing group III

### Environmental hazards

Environmentally Hazardous Substance



### Special precautions for user

EmS F-A, S-F

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

**Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

**Additional Regulatory References** Proprietary information protected pursuant to WTO's Agreement on Trade-Related Aspects of Intellectual Property Rights (TRIPS), Section 7, Art. 39.

### US Federal Regulations

**SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities**  
None of the ingredients are listed.

**CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)**  
None of the ingredients are listed.

**SARA Extremely Hazardous Substances EPCRA Reportable Quantities**  
None of the ingredients are listed.

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## EPO-TEK® 360 Part A

**SARA 313 Emission Reporting**  
None of the ingredients are listed.

**CAA Accidental Release Prevention**  
None of the ingredients are listed.

**OSHA Highly Hazardous Chemicals**  
None of the ingredients are listed.

### US State Regulations

**California Proposition 65 Carcinogens and Reproductive Toxins**  
None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-I)**  
None of the ingredients are listed.

**California Air Toxics "Hot Spots" (A-II)**  
None of the ingredients are listed.

**Massachusetts "Right To Know" List**  
None of the ingredients are listed.

**Rhode Island "Right To Know" List**  
None of the ingredients are listed.

**Minnesota "Right To Know" List**  
None of the ingredients are listed.

**New Jersey "Right To Know" List**  
None of the ingredients are listed.

**Pennsylvania "Right To Know" List**  
None of the ingredients are listed.

### Inventories

**EU - EINECS/ELINCS**  
Some of the ingredients are listed or exempt.

**Canada - DSL/NDSL**  
All the ingredients are listed or exempt.

**US - TSCA**  
All the ingredients are listed or exempt.

**US - TSCA 12(b) Export Notification**  
None of the ingredients are listed.

**Australia - AICS**  
All the ingredients are listed or exempt.

**Japan - ENCS**  
Some of the ingredients are listed or exempt.

**Korea - KECI**  
All the ingredients are listed or exempt.

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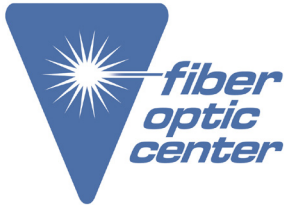
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## EPO-TEK® 360 Part A

China - IECSC

All the ingredients are listed or exempt.

Philippines - PICCS

All the ingredients are listed or exempt.

### 16. Other information

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Hazard statements in full	H302 Harmful if swallowed. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H411 Toxic to aquatic life with long lasting effects.

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